

Technical Data Sheet

Schulblend M/MK 6201 MT U GRY60655

Acrylonitrile Butadiene Styrene + PA

Product Description

Mineral filled ABS/PA-Blend for high dimensional stability. Very good surface quality. Available with and without UV stabilization. (Former name: M/MK NC800)

Processing Method Injection Molding

Attribute Good Dimensional Stability

Typical Properties	Nominal Value	Units	Test Method
Physical			
Melt Volume Flow Rate, (250 °C/5.0 kg)	5.0	cm ³ /10 min	ISO 1133
Density, (Method A)	1.14	g/cm ³	ISO 1183
Mechanical			
Tensile Stress at Yield			
(Type 1A, 50 mm/min)	39.0	MPa	ISO 527-2
(Type 1A, 50 mm/min) - Conditioned	28.0	MPa	ISO 527-2
Tensile Strain at Yield			
(Type 1A, 50 mm/min)	3.0	%	ISO 527-2
(Type 1A, 50 mm/min) - Conditioned	14	%	ISO 527-2
Tensile Modulus			
(1 mm/min, Type 1A)	2500	MPa	ISO 527-1
(1 mm/min, Type 1A) - Conditioned	1250	MPa	ISO 527-1
Impact			
Charpy Impact Strength - Notched			
(23 °C, Type 1, Edgewise, Notch A)	25	kJ/m ²	ISO 179
(-30 °C, Type 1, Edgewise, Notch A)	15	kJ/m ²	ISO 179
(23 °C, Type 1, Edgewise, Notch A) - Conditioned	110	kJ/m ²	ISO 179
Charpy Impact Strength - Unnotched			
(23 °C, Type 1, Edgewise)	No Break		ISO 179
(-30 °C, Type 1, Edgewise)	No Break		ISO 179
(23 °C, Type 1, Edgewise) - Conditioned	No Break		ISO 179
Hardness			
Ball Indentation Hardness, (H 358/30)	85.0	MPa	ISO 2039-1
Thermal			
Vicat Softening Temperature			
(B (50N), 50 °C/h)	132	°C	ISO 306
(A (10N), 50 °C/h)	194	°C	ISO 306

Deflection Temperature Under Load Unannealed (0.45 MPa), (Flatwise)	97.0 °C	ISO 75-2/B
Deflection Temperature Under Load Unannealed (1.80 MPa), (Flatwise)	77.0 °C	ISO 75-2/A

Electrical

Volume Resistivity	>1.0E+13 ohm*m	IEC 62631-3-1
- Conditioned	>1.0E+10 ohm*m	IEC 62631-3-1
Surface Resistivity	>1.0E+15 ohm	IEC 60093
- Conditioned	>1.0E+12 ohm	IEC 60093

Flammable

Burning Rate		
(2.00 mm)	27 mm/min	ISO 3795
(2.00 mm)	27 mm/min	FMVSS 302
Glow Wire Flammability Index		
(1.5 mm)	650 °C	IEC 60695-2-12
(3.0 mm)	650 °C	IEC 60695-2-12
Glow Wire Ignition Temperature		
(1.5 mm)	675 °C	IEC 60695-2-13
(3.0 mm)	675 °C	IEC 60695-2-13

UL Information

Flammability Classification		
(1.5 mm)	HB	IEC 60695-11-10, -20
(3.0 mm)	HB	IEC 60695-11-10, -20
UL File Number	E86615	

Injection Parameters	Nominal Value	Units
Drying Time	4	hr
Drying Temperature	80	°C
Processing (Melt) Temp	230 to 270	°C
Mold Temperature	40 to 80	°C